**IO STATUS::**

DIN[ 81] OFF

DIN[ 82] OFF

DIN[ 83] OFF

DIN[ 84] OFF

DIN[ 85] OFF

DIN[ 86] OFF

DIN[ 87] OFF

DIN[ 88] OFF

DIN[ 101] OFF Restart

DIN[ 102] OFF Start

DIN[ 103] OFF Photo cell Allen-B

DIN[ 104] OFF

DIN[ 105] OFF Fence open DR3 side

DIN[ 106] OFF

DIN[ 107] OFF

DIN[ 108] OFF

DIN[ 109] OFF

DIN[ 110] OFF

DIN[ 111] OFF Opticke\_barijere

DOUT[ 81] OFF

DOUT[ 82] OFF

DOUT[ 83] OFF

DOUT[ 84] OFF

DOUT[ 101] OFF Vacuum\_ON

DOUT[ 102] OFF Vacuum\_OFF

DOUT[ 103] OFF

DOUT[ 104] OFF

DOUT[ 105] OFF

DOUT[ 106] OFF Siemens Conveyor

UI[ 1] ON \*IMSTP

UI[ 2] ON \*Hold

UI[ 3] ON \*SFSPD

UI[ 4] OFF Cycle stop

UI[ 5] OFF Fault reset

UI[ 6] OFF Start

UI[ 7] OFF Home

UI[ 8] ON Enable

UI[ 9] OFF RSR1/PNS1/STYLE1

SI[ 1] OFF Fault reset

SI[ 2] ON Remote

SI[ 3] ON Hold

SI[ 4] OFF

SI[ 5] OFF

SI[ 6] OFF Cycle start

SI[ 7] OFF

SI[ 8] OFF CE/CR Select b0

SI[ 9] OFF CE/CR Select b1

SI[ 10] OFF

SI[ 11] OFF

SI[ 12] OFF

SI[ 13] OFF

SI[ 14] OFF

SI[ 15] OFF

SI[ 16] ON

SO[ 1] OFF Cycle start

SO[ 2] OFF Hold

SO[ 3] OFF Fault LED

SO[ 4] OFF Batt alarm

SO[ 5] OFF

SO[ 6] OFF

SO[ 7] OFF TP enabled

SO[ 8] OFF

SO[ 9] OFF

SO[ 10] OFF

SO[ 11] OFF

SO[ 12] OFF

SO[ 13] OFF

SO[ 14] OFF

SO[ 15] OFF